## PATENT COOPERATION TREATY

# **PCT**

# TRANSLATION INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

l	nt's or agent's file reference 4449	FOR FURTHER AC	ΓΙΟΝ	See Form PCT/IPEA/416						
Internati	ional application No.	International filing date	(day/month/year)	Priority date (day/month/year)						
PCT	/AT2004/000364	21.10.2004		23.10.2003						
Internati	ional Patent Classification (IPC) o	r national classification and IP	C							
B23K9/12										
Applicant FRONIUS INTERNATIONAL GMBH										
1.	<ol> <li>This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.</li> </ol>									
2.	This REPORT consists of a total	of <b>4</b>	sheets, including	ng this cover sheet.						
3.	This report is also accompanied	by ANNEXES, comprising:								
	a. (sent to the applican	t and to the International Bure	au) a total of	sheets, as follows:						
	sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).									
	sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.									
	b. (sent to the Internati	onal Bureau only) a total of (in	dicate type and numb	er of electronic carrier(s))						
		, , , , , , , , , , , , , , , , , , ,	31							
	, containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).									
4.	This report contains indications	relating to the following items:								
	Box No. I Basis of	of the report								
	Box No. II Priorit	y								
	Box No. III Non-es	stablishment of opinion with re	gard to novelty, inven	ntive step and industrial applicability						
	Box No. IV Lack of	f unity of invention								
	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement									
	Box No. VI Certain	documents cited								
	Box No. VII Certain	n defects in the international ap	plication							
Box No. VIII Certain observations on the international application										
Date of submission of the demand			ate of completion of th	his report						
Name and mailing address of the IPEA/EP			uthorized officer							
Eogrippil	la Ma	T	alanhona No							

### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/AT2004/000364

Box	No. I	Basis of the report						
1.		n regard to the language, this report is based on the international application in the language in which it was filed, unless otherwis cated under this item.	e					
		This report is based on translations from the original language into the following language which is the language of a translation furnished for the purposes of:  international search (Rule 12.3 and 23.1(b))  publication of the international application (Rule 12.4)	_ ,					
		international preliminary examination (Rule 55.2 and/or 55.3)						
2.	rece	th regard to the <b>elements</b> of the international application, this report is based on (replacement sheets which have been furnished to the reiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to sreport):  the international application as originally filed/furnished the description:						
		pages 1-15 as originally filed/furnis	hed					
		pages* received by this Authority on						
		pages* received by this Authority on						
	$\boxtimes$	the claims:						
		nos. 1–20 as originally filed/furnis	hed					
		nos.* as amended (together with any statement) under Article	: 19					
		nos.* received by this Authority on	_					
		nos.* received by this Authority on						
	$\boxtimes$	the drawings:						
		sheets 1/5-5/5 as originally filed/furnis	hed					
		sheets* received by this Authority on						
		sheets* received by this Authority on						
		a sequence listing and/or any related table(s) – see Supplemental Box Relating to Sequence Listing.						
3.		The amendments have resulted in the cancellation of:						
		the description, pages	_					
		the claims, nos.						
		the drawings, sheets/figs						
		the sequence listing (specify):						
		any table(s) related to sequence listing (specify):						
4.		This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).	since					
		the description, pages						
		the claims, nos.	_					
		the drawings, sheets/figs						
		the sequence listing (specify):						
		any table(s) related to sequence listing (specify):	_					
*	If ite	em 4 applies, some or all of those sheets may be marked "superseded."						

#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/AT2004/000364

Box				ticle 35(2) with regard to novelty, inventive step or industrial applicability; porting such statement	
1.	Statement				
	Novelty (N	N)	Claims	1-20	YES
			Claims		NO
	Inventive s	step (IS)	Claims	1-20	YES
			Claims		NO
	Industrial :	applicability (IA)	Claims	1-20	YES
			Claims		NO

#### 2. Citations and explanations (Rule 70.7)

This report makes reference to the following document:

D1 is regarded as the prior art closest to the subject matter of claim 1. It discloses a method according to the preamble of claim 1.

The subject matter of claim 1 differs from the known method in that during the welding process, at least one mechanical adjustment process is carried out in order to determine the position of the welding wire, the welding wire being used as a sensor.

Therefore, the subject matter of claim 1 is novel (PCT Article 33(2)).

The problem to be solved by the present application can be regarded as that of determining the position of the welding wire in a manner that is more precise than when the current and voltage values are measured.

#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/AT2004/000364

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

The solution to this problem as proposed in claim 1 of the present application involves an inventive step (PCT Article 33(3)) for the following reasons:

The prior art contains nothing that suggests using the welding wire as a mechanical sensor during the welding process.

Claims 2-20 are dependent on claim 1 and therefore likewise meet the PCT requirements for novelty and inventive step.